

1. Product and Company Identification

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Material name	PENNCOAT 401 CATALYST
Version #	01
Issue date	04-18-2016
CAS #	Mixture
Manufacturer	
Company Name Address	ErgonArmor, a division of Ergon Asphalt & Emulsions, Inc. 2829 Lakeland Drive Jackson, MS 39232 USA
After hours telephone number	1-800-222-7122
Normal work hours telephone number	1-877-982-7667
Website	www.ergonarmor.com
E-mail	sds@ergon.com
Emergency 24-hour telephone number	CHEMTREC: North America 1-800-424-9300 International 1-800-527-3887
Information on operation hours	8:00 a.m. to 5:00 p.m.
2. Hazards Identification	
Emergency overview	DANGER
	Corrosive. Causes skin and eye burns. May be harmful if swallowed.
OSHA regulatory status	This product is considered hazardous under 29 CFR 1910.1200 (Hazard Communication).
Potential health effects	
Eyes	Causes eye burns. Risk of serious damage to eyes. Do not get this material in contact with eyes.
Skin	Causes skin burns. Do not get this material in contact with skin.
Inhalation	Causes burns. Do not breathe dust/fume/gas/mist/vapors/spray.
Ingestion	May be harmful if swallowed. Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract.
Potential environmental effects	May cause long-term adverse effects in the environment.

3. Composition / Information on Ingredients

Components	CAS #	Percent
4,4'-METHYLENEBIS(CYCLOHEXYLAMINE)	1761-71-3	60 - 65
Other components below reportable levels		35 - 65

4. First Aid Measures

First aid procedures	
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Skin contact	Remove and isolate contaminated clothing and shoes. Immediately flush skin with plenty of water. Get medical attention immediately. For minor skin contact, avoid spreading material on unaffected skin. Wash clothing separately before reuse.
Inhalation	Move to fresh air. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Get medical attention immediately.

Ingestion	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
Notes to physician	In case of shortness of breath, give oxygen. Keep victim warm.
General advice	In case of shortness of breath, give oxygen. Immediate medical attention is required. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Keep victim warm.
5. Fire Fighting Measures	6
Flammable properties	The product is not flammable. No unusual fire or explosion hazards noted.

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Extinguishing media	
Suitable extinguishing media	Water fog. Alcohol foam. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
Protection of firefighters Protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions Specific methods	In the event of fire, cool tanks with water spray. Move containers from fire area if you can do so without risk. Cool containers exposed to flames with water until well after the fire is out. Use water spray to cool unopened containers.

6. Accidental Release Measures

Occupational exposure limits	No exposure limits noted for ingredient(s).
8. Exposure Controls / Pe	ersonal Protection
Storage	Keep away from heat, sparks and open flame. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the MSDS).
Handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not get this material in contact with eyes. Do not get this material in contact with skin. Avoid breathing mist or vapor. Avoid prolonged exposure. Do not get this material on clothing. Do not use in areas without adequate ventilation. Wear personal protective equipment. Wash thoroughly after handling. Avoid release to the environment.
7. Handling and Storage	
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
Methods for cleaning up	Extinguish all flames in the vicinity. Should not be released into the environment.
Methods for containment	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Prevent entry into waterways, sewers, basements or confined areas.
Environmental precautions	Prevent further leakage or spillage if safe to do so. Do not contaminate water.
Personal precautions	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Engineering controls	Ensure adequate ventilation, especially in confined areas. Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Personal protective equipment	
	Chemical goggles and face shield are recommended. Face-shield. Do not get in eyes. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.
	Do not get this material in contact with skin. Do not get this material on clothing. Wear chemical protective equipment that is specifically recommended by the manufacturer. It may provide little or no thermal protection. Structural firefighters protective clothing provides limited protection in fire situations ONLY; it is not effective in spill situations. Skin protection should include disposable chemical resistant coveralls with hoods. Hand protection should include appropriate chemical resistant disposable gloves, such as nitrile rubber.
	Do not breathe dust/fume/gas/mist/vapors/spray. Wear positive pressure self-contained breathing apparatus (SCBA). Respiratory protection should include at a minimum a fullface air purifying respirator (APR) with combination particulate (P100) and organic vapor (OV) cartridges. A full-face APR has an assigned protection factor (APF) of 50, as designated by OSHA. As a substitute, a PAPF with a loose-fitting hood could be used as respiratory protection.
considerations	When using, do not eat, drink or smoke. Do not get in eyes. Do not get this material on clothing. Do not get this material in contact with skin. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical & Chemical Properties

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Appearance	Not available.
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Boiling point	> 600 °F (> 315.56 °C)
Melting point/Freezing point	Not available.
Solubility (water)	Not available.
Specific gravity	1.04
Relative density	Not available.
Flash point	> 212.0 °F (> 100.0 °C) Tag Closed Cup
Flammability limits in air, upper, % by volume	Not available.
Flammability limits in air, lower, % by volume	Not available.
Auto-ignition temperature	Not available.

10. Chemical Stability & Reactivity Information

Chemical stability	Material is stable under normal conditions.
Conditions to avoid	Heat, flames and sparks. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Peroxides. Phenols.
Hazardous decomposition products	No hazardous decomposition products are known.
Possibility of hazardous reactions	Hazardous polymerization does not occur.

11. Toxicological Information

Toxicological data		
Product	Species	Test Results
PENNCOAT 401 CATALYST (CAS M	ixture)	
Acute		
Oral		
LD50	Rat	633.3333 mg/kg estimated
Components	Species	Test Results
4,4'-METHYLENEBIS(CYCLOHEXYL	AMINE) (CAS 1761-71-3)	
Acute		
Oral		
LD50	Rat	380 mg/kg
* Estimates for product may b	e based on additional component da	ta not shown.
Acute effects	Causes burns.	
Local effects	Harmful if swallowed.	
Carcinogenicity		
US. OSHA Specifically Regunation Not listed.	ulated Substances (29 CFR 1910	.1001-1050)
Skin corrosion/irritation	Hazardous by OSHA criteria.	
Mutagenicity	Contains a substance which may have a mutagenic effect.	
Symptoms and target organs	Contact with this material will cause burns to the skin, eyes and mucous membranes.	
12. Ecological Information	on	
Ecotoxicity	Contains a substance which causes	risk of hazardous effects to the environment.
Environmental effects	An environmental hazard cannot be	e excluded in the event of unprofessional handling or disposal.

13. Disposal Considerations

Persistence and degradability Not available.

Waste codes	D002: Waste Corrosive material [pH <=2 or $=>12.5$, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Dispose in accordance with all applicable regulations.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport Information

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	UN number	UN2735
	UN proper shipping name	Amines, liquid, corrosive, n.o.s, or Polyamines, liquid, corrosive, n.o.s. (4,4'-METHYLENEBIS(CYCLOHEXYLAMINE))
	Transport hazard class(es)	
	Class	8
	Subsidiary risk	-
	Label(s)	8
	Packing group	III
	Special precautions for user	Read safety instructions, MSDS and emergency procedures before handling.
	Special provisions	IB3, T7, TP1, TP28

Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241
IATA	
UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (4,4'-METHYLENEBIS(CYCLOHEXYLAMINE))
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	8L
Special precautions for	Read safety instructions, MSDS and emergency procedures before handling.
user	
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.
IMDG	
UN number	UN2735
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Read safety instructions, MSDS and emergency procedures before handling.
DOT	





15. Regulatory Information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) Not regulated

DEA Essential Chemical C	Code Number				
Not regulated	nistration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))				
Not regulated	instration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1510.12(C))				
5	A Exempt Chemical Mixtures Code Number Not regulated				
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TSCA Section 12(b) Expo	rt Notification (40 CFR 707, Subpt. D)				
Not regulated.					
CERCLA (Superfund) reporta None	ble quantity				
-	Reauthorization Act of 1986 (SARA)				
Hazard categories	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No				
Section 302 extremely have Not listed.	azardous substance				
SARA 311/312 Hazardous chemical	No				
Inventory status					
Country(s) or region	Inventory name On invento	ory (yes/no)*			
Australia	Australian Inventory of Chemical Substances (AICS)	Yes			
Canada	Domestic Substances List (DSL)	Yes			
Canada	Non-Domestic Substances List (NDSL)	No			
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes			
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes			
Europe	European List of Notified Chemical Substances (ELINCS)	No			
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes			
Korea	Existing Chemicals List (ECL)	Yes			
New Zealand	New Zealand Inventory	Yes			
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes			
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes			
	ponents of this product comply with the inventory requirements administered by the governing cou ore components of the product are not listed or exempt from listing on the inventory administered				
US state regulations	California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): not known to contain any chemicals currently listed as carcinogens or reproductive t				
US. Massachusetts R	TK - Substance List				
Not regulated. US. Pennsylvania RT	K - Hazardous Substances				
Not regulated. US. Rhode Island RT	к				
Not regulated.					
16. Other Information					
Further information	HMIS® is a registered trade and service mark of the NPCA.				
HMIS® ratings	Health: 3 Flammability: 1 Physical hazard: 0				

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information in the sheet was written based on the best knowledge and experience currently available. Product and Company Identification: Product and Company Identification This data sheet contains changes from the previous Composition / Information on Ingredients: Ingredients version in section(s): Physical & Chemical Properties: Multiple Properties Transport Information: Proper Shipping Name/Packing Group GHS: Classification