1. Identification

Product identifier: Wet Distillers Grains with Solubles

Recommended use: Ethanol production

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:
Ergon Biofuels, L.L.C.
Address:
1833 Haining Road
Vicksburg, Mississippi 39183
Telephone:
601-636-1976
E-mail:
sds@ergon.com

Emergency Contacts:
CHEMTREC: 1-800-424-9300

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards: Not classified.
Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements

Hazard symbol: None.
Signal word: Not applicable.
Hazard statement: The mixture does not meet the criteria for classification.

Prevention:
Observe good industrial hygiene practices.
Response:
Wash hands after handling.
Storage:
Store away from incompatible materials.
Disposal:
Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.
Supplemental information: Not applicable.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillers grains and solubles</td>
<td>N/A</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td>10</td>
<td></td>
</tr>
</tbody>
</table>

Composition comments:
Components not listed are either non-hazardous or below the required disclosure threshold.

4. First-aid measures

Inhalation:
If inhaled, remove to fresh air. Call a physician if symptoms develop or persist.

Skin contact:
Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact:
Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion:
Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.

Most important symptoms/effects, acute and delayed:
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed:
Provide general supportive measures and treat symptomatically.

General information:
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
5. Fire-fighting measures

Suitable extinguishing media
- Water fog.
- Foam.
- Dry chemical powder.
- Carbon dioxide (CO2).

Unsuitable extinguishing media
- Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
- During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
- Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire-fighting equipment/instructions
- In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to cool unopened containers.

Specific methods
- Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
- No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
- Keep unnecessary personnel away. Avoid inhalation of vapors. Ensure adequate ventilation. In case of inadequate ventilation, use respiratory protection. Wear appropriate protective equipment and clothing during clean-up. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
- Large Spillages: Stop the flow of material, if this is without risk. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

- Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions
- Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
- Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
- Use care in handling/storage.

Conditions for safe storage, including any incompatibilities
- Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>U.S. - OSHA Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillers grains and solubles (CAS N/A)</td>
<td>PEL</td>
<td>5 mg/g</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ACGIH Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillers grains and solubles (CAS N/A)</td>
<td>TWA</td>
<td>3 mg/m3</td>
<td>Respirable particles.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m3</td>
<td>Inhalable particles.</td>
</tr>
</tbody>
</table>

Biological limit values
- No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
- Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ventilation should be sufficient to effectively remove and prevent buildup of any dusts or fumes that may be generated during handling or thermal processing. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn.

Individual protection measures, such as personal protective equipment

Eye/face protection
- Wear safety glasses with side shields (or goggles).

Hand protection
- For prolonged or repeated skin contact use suitable protective gloves.

Skin protection
- Wear suitable protective clothing.
### Respiratory protection
If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

### Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations
When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

#### Appearance

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Form</td>
<td>Slurry</td>
</tr>
<tr>
<td>Color</td>
<td>Yellow to Brown</td>
</tr>
<tr>
<td>Odor</td>
<td>Cooked corn</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>3 - 4</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>32 °F (0 °C)</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>212 °F (100 °C)</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 212.0 °F (&gt; 100.0 °C)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
</tbody>
</table>

#### Flammability (solid, gas)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available</td>
</tr>
</tbody>
</table>

#### Solubility(ies)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solubility (water)</td>
<td>Slightly soluble</td>
</tr>
</tbody>
</table>

#### Partition coefficient

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>(n-octanol/water)</td>
<td>Not available</td>
</tr>
</tbody>
</table>

#### Auto-ignition temperature

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not available</td>
<td></td>
</tr>
</tbody>
</table>

#### Decomposition temperature

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not available</td>
<td></td>
</tr>
</tbody>
</table>

#### Viscosity

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not available</td>
<td></td>
</tr>
</tbody>
</table>

### 10. Stability and reactivity

#### Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

#### Chemical stability
This product is susceptible to degradation by growth of micro organisms on exposed surfaces over time.

#### Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

#### Conditions to avoid
Contact with incompatible materials.

#### Incompatible materials
Strong oxidizing agents.

#### Hazardous decomposition products
Carbon oxides.

### 11. Toxicological information

#### Information on likely routes of exposure

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ingestion</td>
<td>Expected to be a low ingestion hazard.</td>
</tr>
<tr>
<td>Inhalation</td>
<td>Prolonged inhalation may be harmful. Inhalation of dusts may cause respiratory irritation.</td>
</tr>
</tbody>
</table>
Skin contact
No adverse effects due to skin contact are expected.

Eye contact
Direct contact with eyes may cause temporary irritation.

Symptoms related to the physical, chemical and toxicological characteristics
Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity
Not expected to be acutely toxic.

Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation
Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity
- single exposure
Not classified.

Specific target organ toxicity
- repeated exposure
Not classified.

Aspiration hazard
Not classified.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
No data available.

Mobility in soil
Expected to be slightly to moderately mobile in soil.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.
Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US federal regulations
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
One or more components are not listed on TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312
Hazardous chemical
No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Not regulated.

US. Pennsylvania RTK - Hazardous Substances
Not regulated.

US. Rhode Island RTK
Not regulated.

US. California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>Country(s) or region</td>
<td>Inventory name</td>
<td>On inventory (yes/no)*</td>
</tr>
<tr>
<td>-----------------------------</td>
<td>-------------------------------------------------------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>No</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
*A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

**Issue date** 04-08-2015  
**Version #** 01  
**Further information** Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.  
**Disclaimer** The information in the sheet was written based on the best knowledge and experience currently available.